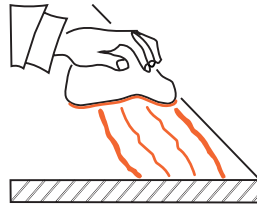


**PRODUCTS FOR YACHT AND SHIP BUILDING  
AND INDUSTRIAL SPECIAL RANGE**

# Primer M



## PRODUCT

Primer M is a “wash primer” that improves bond strength of SMP based products on most non-porous substrates. Consult the technical information data sheet (or an MSDS) on a particular product.

## APPLICATIONS

- Pretreatment of plain aluminum, steel, copper and brass surfaces
- Pretreatment of powder coated metals.
- Pretreatment of lacquered metals (conduct a pre-test)
- Pretreatment of polyester (FRP)
- Pretreatment of ABS
- Pretreatment of PVC

## FEATURES

- Fast drying; approximately 5 minutes
- Easy to use as “wash primer”
- Efficient in use

## ADHESION

Use Primer M on non-porous substrates. In cases where high thermal or physical loads—especially under humid conditions requiring ultimate adhesion—use Primer M. A clean, dry and grease free substrate is necessary for ultimate adhesion. Consult Bostik Findley's Technical Service for additional information. Follow instructions for proper application.

## INSTRUCTIONS FOR USE

The substrates should be clean, dry, dust and grease free. Keep the container sealed until just before use. Do NOT use Primer M direct from the original packaging. Pour as much primer in a clean glass or tin as can be used within 30 minutes and immediately close the original tin firmly. Primer M is used as a “wash primer”. The primer should be applied thin. Firmly rub the surface by means of a clean, color-free cloth or tissue paper, wetted with Primer M. In this way the surfaces will be cleaned and primed in one operation. After a drying time of approximately 5 minutes (solvent should be evaporated) the sealant or adhesive can be applied. Best results are obtained when the bonding/sealing occurs within 6 hours after applying Primer M. Therefore, do NOT apply more primer than can be sealed within 6 hours. Avoid contact with the primed surface, because greasy fingers can cause poor adhesion.

Note 1—Primer M should NOT be applied on those areas which have to be painted—for *low surface energy coated surfaces*, contact Bostik Findley's Technical Service for additional instructions regarding paint compatibility. Apply Primer M on that area where the sealant or adhesive will be applied for example by use of masking tape.

Note 2—If a surface is strongly contaminated, clean first with Isopropyl alcohol.

# Primer M

## TECHNICAL DATA

Dry Contents	17%
Specific Gravity	0.76 g/ml
Flashpoint	47°F ( 8.3°C)
Drying Time	± 5 minutes
Color	Transparent
Packaging	500 ml tin

## COVERAGE

The coverage of Primer M is approximately 21.5 Ft<sup>2</sup> per liter.

## STORAGE STABILITY

Primer M may be stored for 9 months in a closed (unopened) container in a dry place at temperatures between 40°F to 87°F (4°C to 30°C).

## SAFETY PRECAUTIONS

Primer M is highly flammable. Keep container in a well ventilated place. Keep away from sources of ignition. Do NOT smoke. Consult (MSDS) Material Safety Data Sheet.

## TRANSPORT CLASSIFICATION

Land	ADR/RID exempted
Sea	IMDG exempted (limited quantities of class 3.2)
Air	IATA class 3; flammable liquids
UN.nr	1263

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