



Bostik® 940 Fast Set (940 FS) – Adhesive/Sealant

Finishing Compounds and Clean-Up Recommendations

Bostik does not sanction compounds other than those listed.

This document contains the approved compounds and procedures for tooling (finishing) applied Bostik 940 FS Adhesive/Sealant; and, for cleaning of tools, substrates, etc. used for product application.

Traditional polyurethane and acetoxy cured silicone adhesives are not typically easy to tool and finish. Many commonly available compounds, cleaners and fluids are not compatible with these sealants. When used, these compounds may have some negative effect on the cure rate and performance of the sealant.

Application, finishing and cleanup of Bostik 940 FS Adhesive Sealant, however, is *very* user-friendly as many practical and commercially available compounds and techniques can be used to attain the finished appearance that applicators, manufacturers and customers demand.

I. Tooling—Compounds and Solvents

COMPOUNDS: Bostik 940 FS bead (although very tacky to the touch) can be easily smoothed after application by using the following compounds:

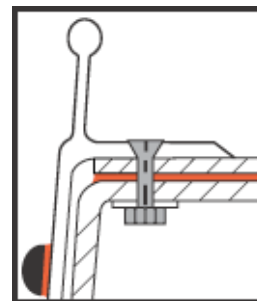
- Clean water
- Soap and water solution
- Bostik® Hand & Tool Towels

Using these products will have *no* negative effects on either the cure rate or the cured performance of 940 FS.

ORGANIC SOLVENTS *: Should the above compounds be unavailable, the following organic solvents may be used:

- IPA (isopropyl alcohol)
- MEK (methyl ethyl ketone)
- Acetone

* **Note:** The use of the above organic solvents will reduce the initial cure rate of 940 FS until such time that the solvent has evaporated from the bead!



II. Finishing and Clean-Up Procedure

To impart a smooth, professional grade finish to 940FS, pre-wet the tool, finger or (rounded) spatula or cloth with the appropriate fluid and strike the bead along the joint.

Note: Do not spray an organic solvent directly onto the bead. Spray the tool or cloth and then wipe the joint.

Uncured 940 FS can be safely and easily removed from surfaces and tools using the compounds or solvents listed in Section I (*Tooling—Compounds & Solvents*).

Note: Before using any organic solvent, consult the appropriate MSDS as well as corporate Environmental Safety and Health Department for proper safety equipment, use and disposal requirements.

For information regarding substrate and surface preparation, consult the Bostik® 940 FS product data sheet. For information regarding the safe use, handling, storing and disposal of Bostik® 940FS, consult Bostik® 940 FS Material Safety Data Sheet.

Bostik, Inc.
211 Boston Street
Middleton, MA 01949-2128 USA
Technical Service: 1-888-603-8558